## **HR Policy**

In support of our company's principles, values, vision and mission, it is the mission of human resources to support the total operation in meeting its goals through its most valuable resource—**its PEOPLE.** 

It is our mission to:

Develop an attitude of teamwork and quality in our day-to-day operations.

Create an atmosphere that fosters challenges, fun, safety and cleanliness.

Seize opportunities that demonstrate excellent execution, a caring attitude and a sense of urgency.

Reduce waste by vigorously pursuing continuous improvement activities.

**Commit** to doing and to acting openly, equitably and consistently in our pursuit of uncompromising quality.

**Increase** participation in company and community activities while seeking knowledge, enthusiasm and an improved quality of life for ourselves, our co-workers and the community.

**Respect** team member values that may be different from our own.

Accept responsibility for promoting ethical and legal conduct in personal and business practices.

**Communicate** in a candid and fair manner with the diverse workforce from whom our company derives its strength.